

## FUSION™ RP

### LEADING THE INDUSTRY IN PERFORMANCE, EFFICIENCY AND RELIABILITY

Altitude's FUSION RP (rotary pulse) is a positive pulse, rotary valve assembly with a rotor-on-bottom confi guration. FUSION RP (in combination with FUSION EM) provides clients with a reliable dual telemetry system suitable for use in today's deeper, longer wells.

- The rotary pulse tool uses a high torque direct drive rotary valve assembly driven by a brushless DC motor as opposed to the traditional hydraulic assist (pilot valve) assembly of linear pulse tools.
- Lower erosional materials have been incorporated in the flow gear of this custom designed, proprietary tool.
- The rotary valve has an anti-jam feature that automatically reverses to clean debris and remove jammed material. Combined with the higher power rotary motor, this reduces the jamming tendency of typical linear pulse systems — particularly in high viscosity or lost circulation applications.
- Operating modes are programmable on surface, and once downhole, the modes can be changed by cycling pumps in a pre-determined manner.

#### WHY CHOOSE FUSION RP?



Reduce NPT with fewer moving parts and anti-jam capability



Improve rig hydraulics by reducing pressure drop across the BHA Improve pulse transmission performance in high LCM mud applications



#### **BENEFITS**

Altitude supports the use of the FUSION EM system wherever possible to ensure that operators capture the time and cost savings available through the survey-on-connection capabilities of EM. However, when telemetry redundancy is desired, the FUSION RP tool offers operators unique benefi ts versus hydraulic-assist linear pulse tools and is the pulse component in our dual telemetry offering.

- Increases run times since the RP tool has a higher MTBF as a result of having: no downhole screens; a wear resistant flow gear; fewer moving parts; and self-cleaning, anti-jam capabilities.
- Reduces impact on rig hydraulics due to the lower pressure drop across the tool in an open position.
- Reduces the risk of plugging in LCM applications or high viscosity muds.

#### **APPLICATIONS**

- Dual telemetry programs in long, deep wells particularly where there is a plan to use high LCM content.
- In extremely deep applications where dual telemetry redundancy is desired.



Sensor Parameter	Range	Absolute Accuracy
Inclination	0-180 Deg	+/- 0.1 Deg
Azimuth	0-360 Deg	+/- 1.0 Deg
Azimuth at Toolface	0-360 Deg	+/- 1.0 Deg
Magnetic Toolface	1-100 m3	+/- 1.0 Deg
Gravity Toolface	0-360 Deg	+/- 0.5 Deg
Gamma	0-511 cps	+/- 1 AAPI
Temperature	302°F (0-150°C)	1.8°F (+/- 1°C)

# HIGH TORQUE ROTARY VALVE MOTOR REDUCES THE INDUSTRY-WIDE JAMMING TENDENCY OF ROTARY PULSE SYSTEMS IN HIGHER FLOW, DEEPER APPLICATIONS

#### **GENERAL SPECIFICATIONS**

	Imperial	Metric
Max. Operating Temperature	302°F	150°C
Max. Operating Pressure	20,000 PSI	137 MPa
Vibration	RMS	Cumulative Time Limit
Sand Content	<1% by volume recommended	
Sensor Accuracy	± 0.1° Inclination ± 1.0° Azimuth ± 1.0° Toolface	
Pulse Width	0.5 s to 1.2 s	
Wireline Retrievability	No	
Flow Sensor	Vibration (programmable)	
Flow Ranges	4.75" 0.8-1.4m³/min 6.5" 1.3-3.0³/min	
LCM Tolerance	Granular below 0.06" at max rate of 50lb/bbl	
Operating Voltage	28V	
Memory and Diagnostics	High density logging integrated on each PCB	
Gamma Probe	Stand alone	
OD-Housing	1.875"	4.76 cm
Total Length	97"	246.4 cm